

28/4/2008

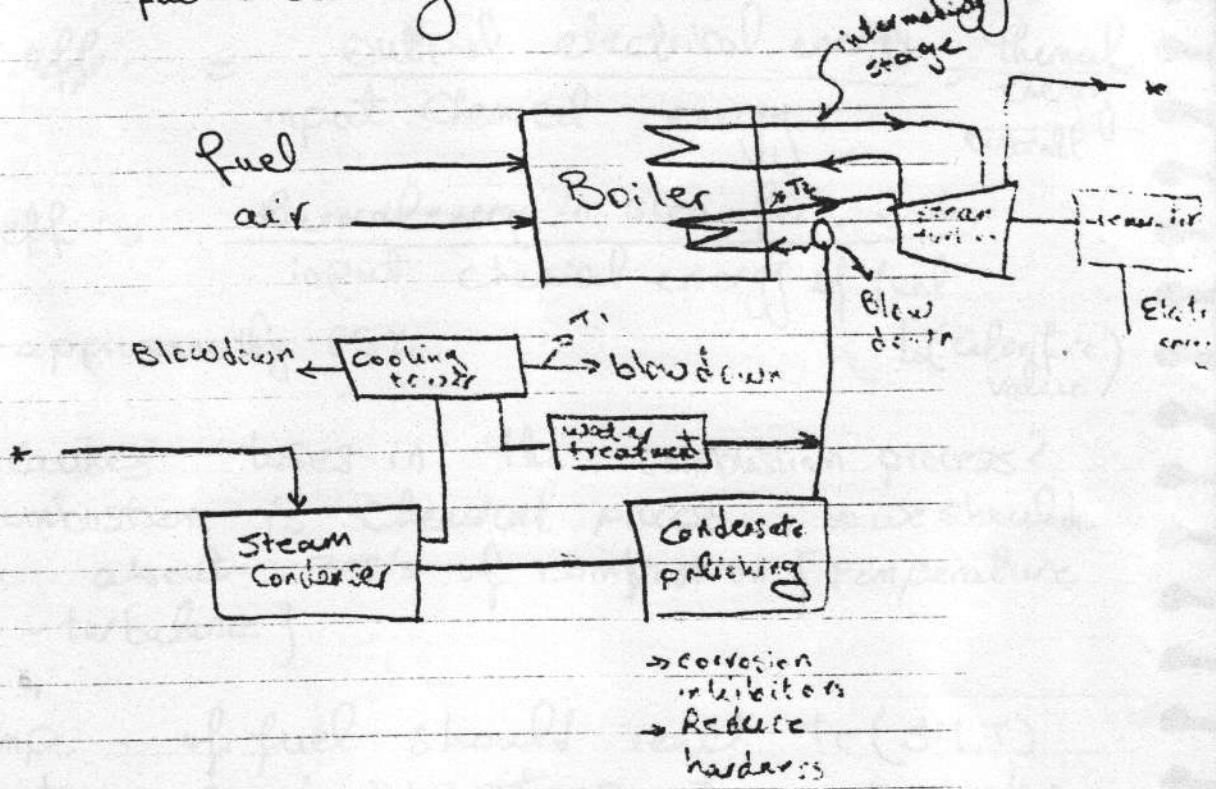
## Lecture ⑧

### Traditional Methods of Energy Conversion

- \* Solar energy  $\xrightarrow{\text{to thermal energy}}$   
 $\xrightarrow{\text{to Chemical energy}} \Rightarrow$  in photovoltaic cells  
 $\xrightarrow{\text{to electrical energy}}$

- \* Conventional method for energy conversion:

fuel burning  $\xrightarrow{\text{to electric energy}}$



\* Capacity of Conventional Power Plant is 1000 MW.

\* " " Nuclear " " " 2500 MW.

\* efficiency of Conventional Power Plant don't exceed 40%.

\* the most common type of fuel used: Gas oil - Lube oil  
 & N.G & Coal.

\* we introduce excess air to ensure complete combustion

5% excess air for N.G. (5-15%) + Excess air

liquid fuels  
 solid fuel

(20-25%)

(20-60%)

\* But the use of excess air will reduce the efficiency because it's part of the thermal energy.

$$\text{Boiler efficiency} = \frac{\text{thermal energy obtained}}{\text{chemical energy}}$$

$$\text{Boiler eff.} = \frac{\text{output electrical energy}}{\text{input chemical energy.}} = \frac{\text{thermal energy}}{\text{overall energy}}$$

$$\text{Boiler eff.} = \frac{\text{thermal energy in steam from boiler}}{\text{input chemical energy of fuel}}$$

↳ approximately 85%.

$L_b$  (Calorific value)

What causes losses in the combustion process?

Combustion is chemical process, so we should concern about 3T's of combustion [temperature - time - turbulence]

The temp. of fuel should reach to (SIT) spontaneous ignition temperature to make combustion occur. [As temp. obtained is higher than SIT is more better efficiency.]

Time :- fuel should have high residence time in the furnace to ensure complete combustion.

Turbulence :- represent the degree of mixing of fuel with air so as Turbulence inc. the eff. of combustion is higher.

- for using gas fuels → easily mixed with air.
- „ liquid „ → not easily mixed.
  - liquid fuel exits.
- Burners (vaporizing) — or atomizer
  - liquid tiny droplets
  - ↓ atomizer type
  - burner is used for large furnaces
- fuel enters as liquid & exit as vapor
  - vaporize ↓
  - by taking latent heat from itself.

\* Air atomization :- fuel is mixed with air before being atomized.

→ Types of atomization:-

→ pressure atomization : the fuel is under high pressure where they exist as tiny droplets.

→ fluid atomization :  $\begin{cases} \rightarrow \text{air atomization} \\ \rightarrow \text{steam atomization} \end{cases}$

Types of flames:-

→ Luminous flame :- yellow color flame  
↳ has high emissivity.

\* is the concept of radiation emitted

\* is the amount of radiation emitted

... limited to the radiation of

is divided into the radiation from black  
body at same Temp.

→ Non-luminous flame :- Blue color flame

Blue color flame  
↳ has low emissivity

\* As emissivity inc. then absorbtivity inc.

- \* Non-luminous flame is preferred because it has high heat transfer, so it is used in furnaces to ensure higher efficiency.
- \* The luminous flame contains C-particles ( $1\text{ }\mu\text{m}$  size) so it forms colloidal solution which has good insensitivity. Where the C-particles come from the incomplete combustion.

Requirements for perfect combustion:-

- 1- Introduction of fuel & Air proportions.
- 2- Adequate mixing of fuel & Air.
- 3- Sufficient boiler heat transfer area.
- 4- " Combustion temperature.
- 5- Adequate fuel residence time, to allow complete combustion.

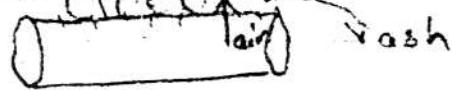
Note:-

- Part of HC's is not burned due to the small residence time in the ICE internal combustion engine.
- In ICE the temp. inside the cylinder engine is not constant for every point.

\* Cyclone burners :- the coal particles enter with centrifugal force to be mixed with air where the burnt ~~fuel~~ coal give hot gases which come out.

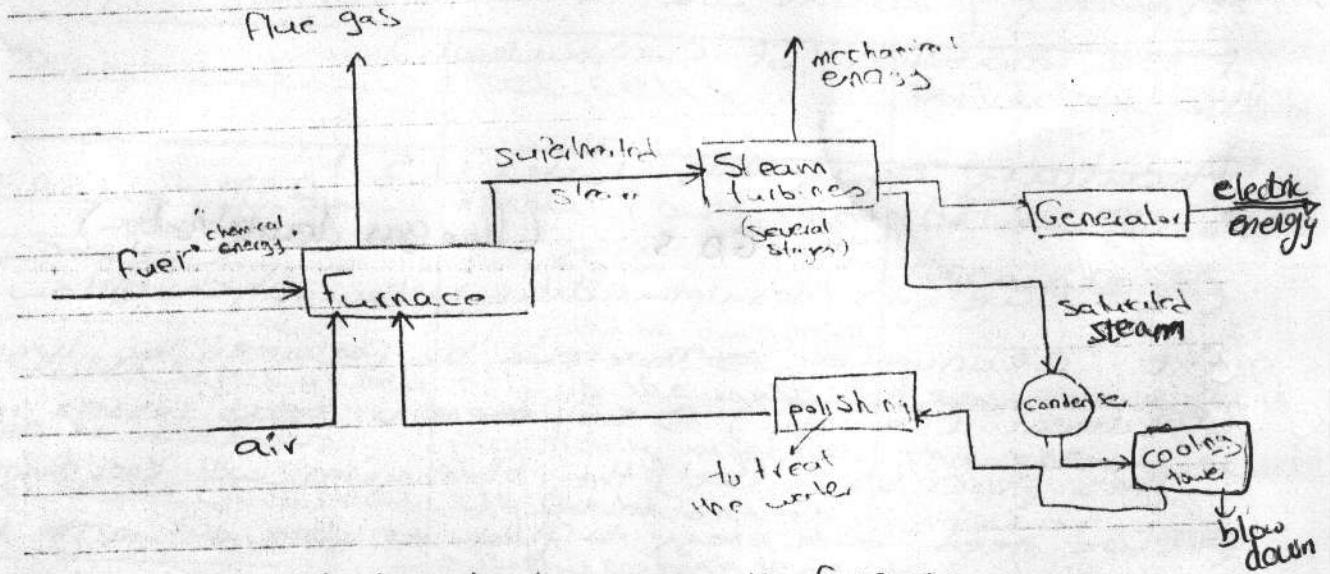
\* Bulk Pulverized coal ~~goes~~ injection

\* stockers



- \* the amount of harmful efficiency (Disadvantage)-  
 Pulverized coal  $\rightarrow$  Cyclon  $\rightarrow$  stockers.
- \* the eff. thermal efficiency, (Advantage)  
 Pulverized coal  $\rightarrow$  Cyclon  $\rightarrow$  stockers
- \* Steam atomization is preferred for heavy fluid fuels as fuel.
- \* heat transfer of vapor  $\rightarrow n = 10$  times that of liquids.  
 $= 100$  times that of gases  
 $\rightarrow$  that's why superheated steam is not used for heating, but saturated steam is used for heating.  
 $\rightarrow$  superheated steam first enter to steam turbine to ease its high pressure to obtain mechanical energy then its pressure decrease to have saturated steam to be used for heating purposes.
- $\rightarrow$  To improve efficiency of the combustion process we use intermediate stage in the steam turbines.
- \* Carnot cycle efficiency:-  $\left[ \frac{T_2 - T_1}{T_2} \right]$ .

## lecture 9

\* Source of heat losses in furnace.

- i) heat losses in stack gases
- ii) heat losses in blow down
- iii) heat losses from the furnace itself (according degree of insulation)

\* Steam turbines

- According to the 2<sup>nd</sup> law of thermodynamics, we can't convert heat energy to mechanical energy without having (heat sink). So, we're limited with something similar to carnot cycle efficiency (Brayton cycles)

$$\text{Carnot cycle } \eta = \frac{T_2 - T_1}{T_2} \xrightarrow{\substack{\text{heat sink} \\ \text{heat source}}}$$

$T_2$  : temp. of superheated steam       $T_1$  : temp. of ambient blow down

[ex] \* The source of losses in furnace.

heating excess air = 0.2 %

incomplete fuel combustion = 0.8 %

heating moisture in cool = 5 %

(Note: liquid and solid fuels mainly have moisture content)

- Energy in the flue gases = 5 %

Heat losses from the furnace itself = 0.9%

\* Heat rejected to cooling tower = 50.4%

(This is for a Carnot cycle  $\eta$ . As  $T_2 \uparrow$ , Carnot cycle efficiency  $\uparrow \Rightarrow$  but we've limits for the temp. because of the material of construction).

Auxiliary equipments losses = 1.5%



FGD system (flue gas desulphurization)

(ex: flue gas desulphurization system which follow the economizer  $\Rightarrow$  This can be performed by lime treatment ( $\text{Ca}(\text{OH})_2$ )  $\Rightarrow$  so, there is heat losses in this process. But, the flue gases will cool down, and so we need more energy to push the gases out in the stack.

Feed preparation = 0.45%  
 N.G.  $\downarrow$   $\xrightarrow{\text{cool pulverizing}}$

as the flue gases must go out with certain momentum

Pumps and fans in cooling tower = 0.8%

electrostatic precipitators = 8%  $\Rightarrow$  To remove ash consumes high power energy

So, by multiplying all the above efficiencies, the overall  $\eta$  will be about **35%**

### Notes

most used in ships  
 steam turbines are the turbines operating by the hot flue gases (but it's not practical because of the high cost of construction and the occurrence of hot corrosion which is very severe [H<sub>2</sub> S] usually forms a molten layer on the surface)

high Carnot cycle  $\eta$

\* Comparison between the different energy sources

Traditional	Fuel cells	photovoltaic cell
* Actual $\eta$ from 30-40%.	* Actual $\eta$ can't exceed 60-65%	* Actual $\eta$ can't exceed 12%
* Several types of fuels can be used as fuel source (N.G., fuel oil, Coal)	* $H_2$ is the most practically used fuel. CH <sub>4</sub> can be used as a fuel if high temp fuel cells are more developed.	* solar energy is the energy source
* For the same power plant capacity, it's the cheapest w.r.t Capital investment (the cost of 1 kw)	* About 10 times the cost of traditional power plants (because of electrolyte, bipolar material, from 30-100 times)	* About 35 times cost of traditional power plants
* Has the most severe environmental impact (using N.G. causes i) air emissions "NO <sub>x</sub> , SO <sub>x</sub> , ii) ash "particulates mainly in coal" iii) wastewater, fuel oil etc. iv) noise pollution about 100 decibel	- noiseless as there is no moving parts - <del>no</del> local effect emissions (NO <sub>x</sub> , SO <sub>x</sub> , ...) - But, the global effect is considerable if CO <sub>2</sub> is formed	- noiseless as there is no moving parts - clean energy
* low flexibility where the capacity < $\eta_{dec}$ , the efficiency will decrease	+ high flexibility (modular structure).	

low flexibility. make  
~~flexibility~~ limitations  
that the capacity must be  
always constant.  
So load leveling is  
needed where the  
excess energy produced is  
stored in batteries to  
be used on need.

AC  
is produced  
which  
is an advantage

\* DC is produced

\* DC is produced